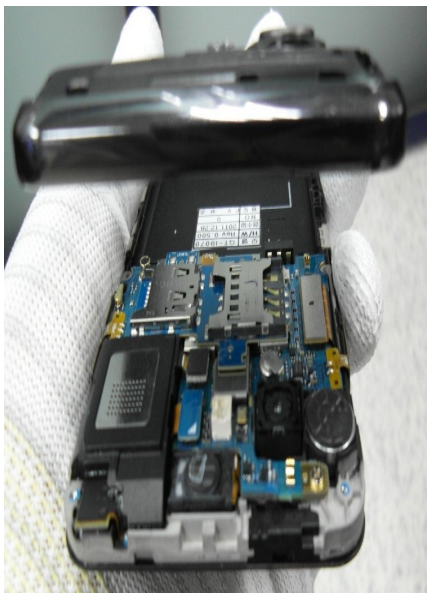
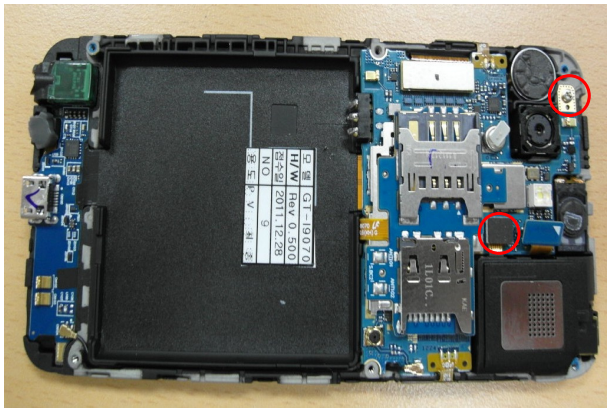
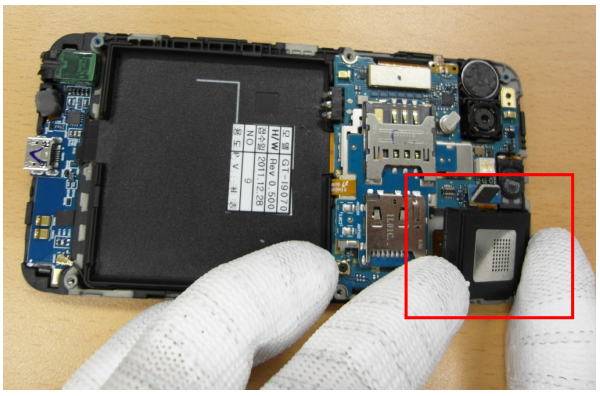
7. Level 2 Repair

7-1. Disassembly

1 	2 
1) Unscrew the 6 points of the REAR.	1) Detach the REAR case.
3  	4 
1) Unscrew the 1 points from the board. 2) Detach the Speaker Module Connector from the board.	1) Detach the Speaker Module.

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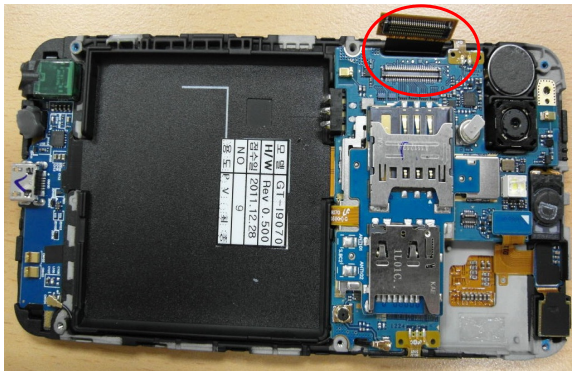
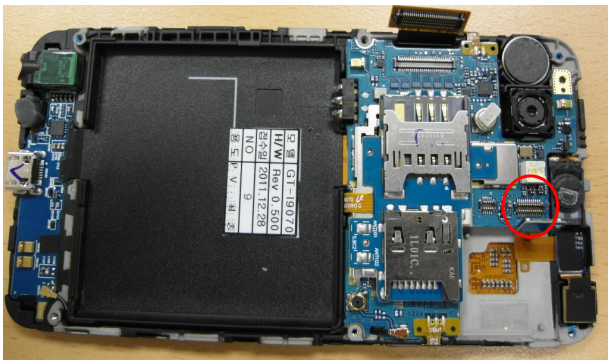
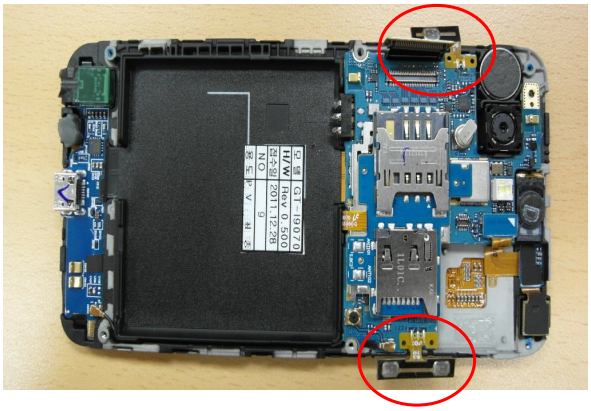
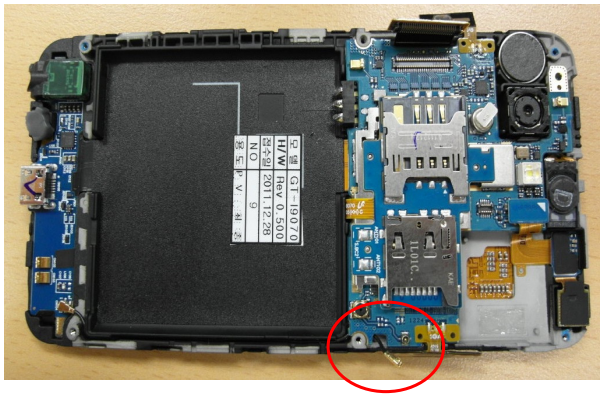
5 	6 
1) Detach the LCD connector from the board.	1) Detach the Camera connector from the board.
7 	8 
1) Detach the Volume Key and Power Key from the front.	1) Detach the Antenna Cable from the board.

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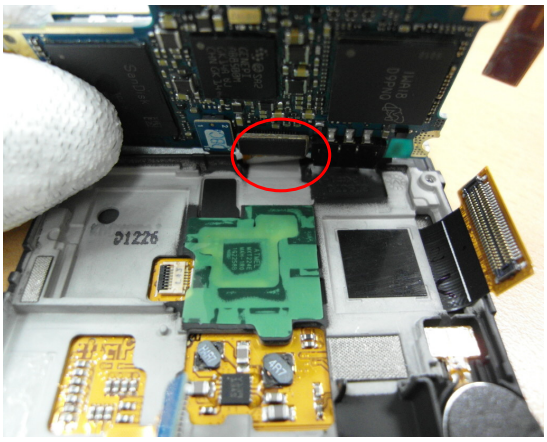
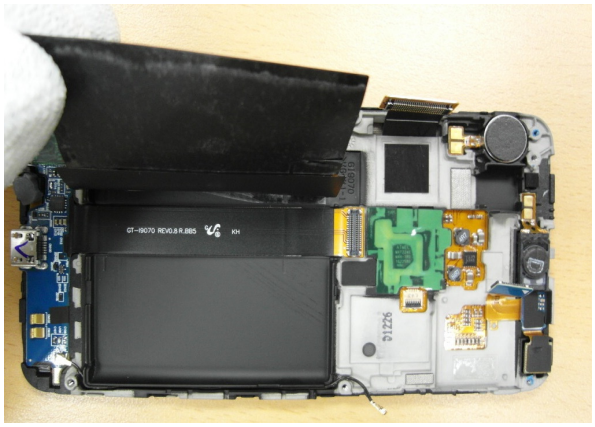
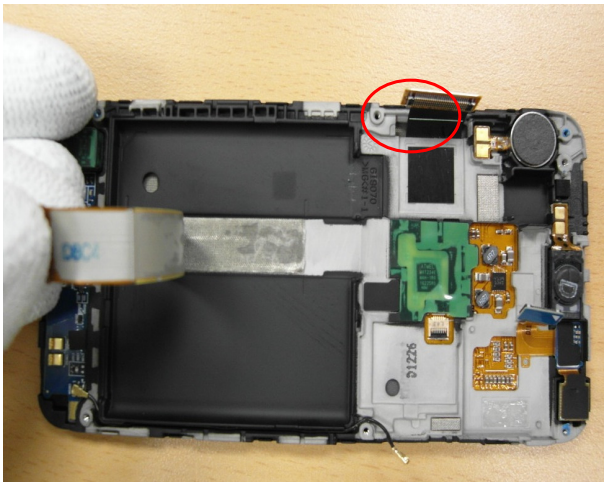
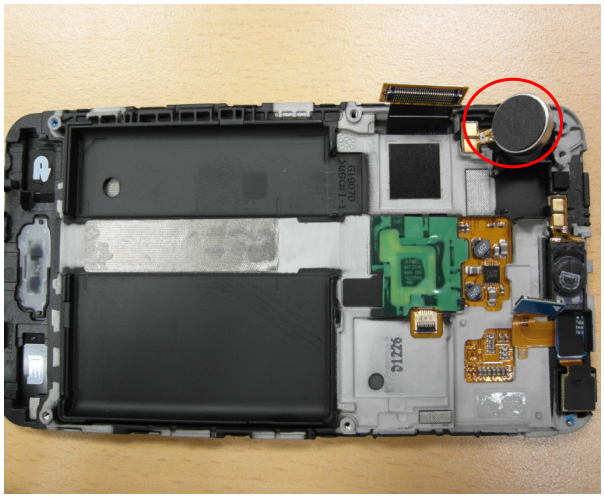
9 	10 
1) Detach the board connector from the front.	1) Detach the Black-Sheet from the board.
11 	12 
1) Temperatures 80 degrees or more is placed in the chamber for at least 10 minutes unattended 2) Detach the Sub PCB from the board.	1) Detach the Motor from the front.

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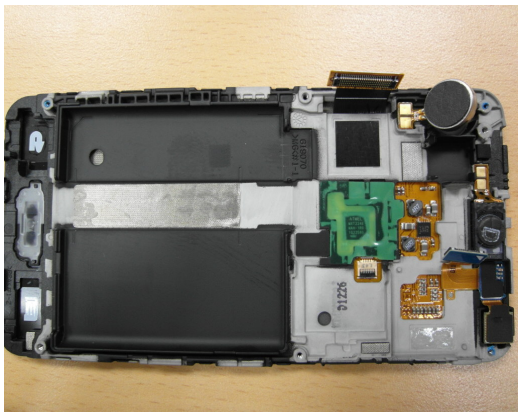
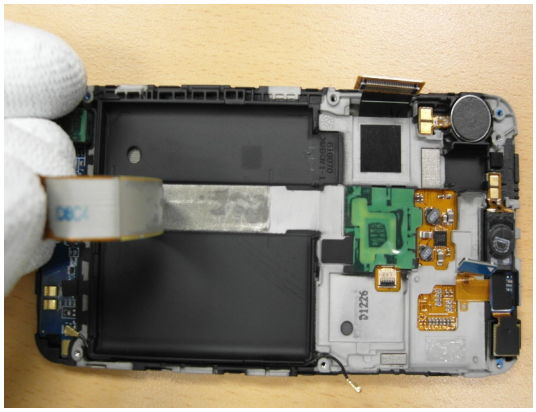
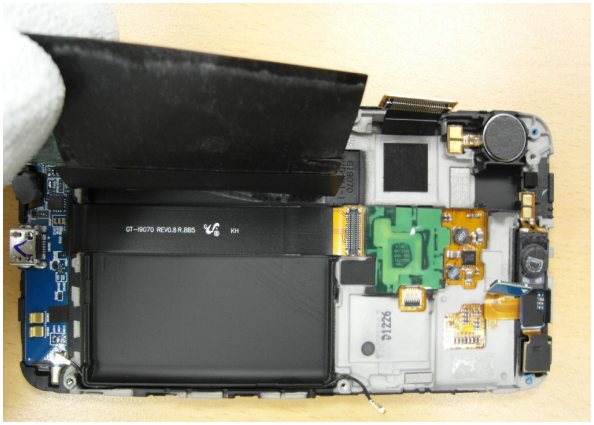
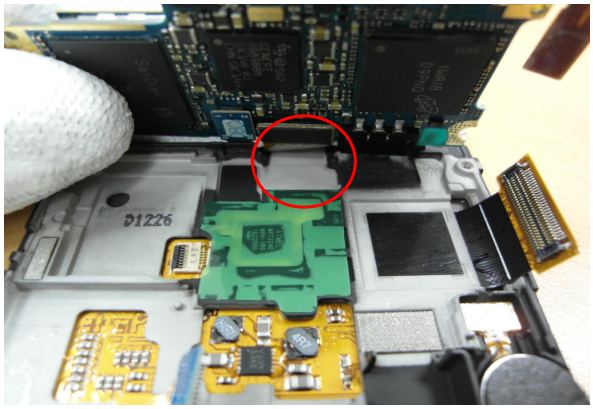
7-2. Assembly

1 	2 
1) Attach the moter to the upper.	1) Attach the to the lower.
3 	4 
1) Attach the Black-Sheet to the board.	1) Attach the Board connector to the upper.

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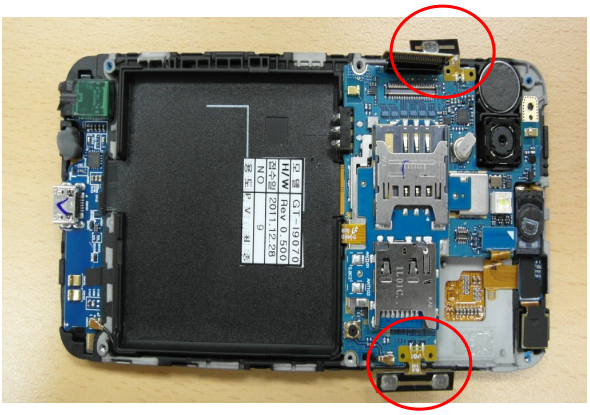
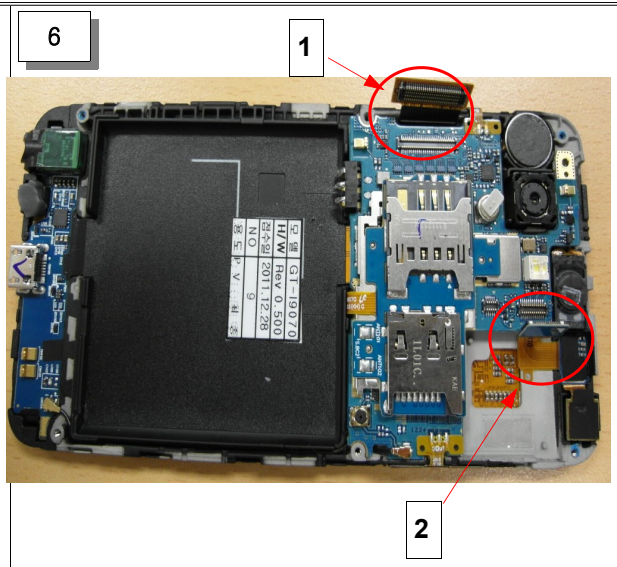
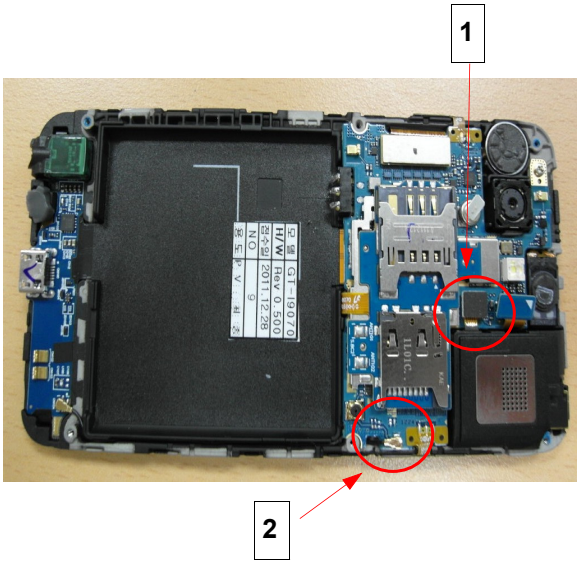
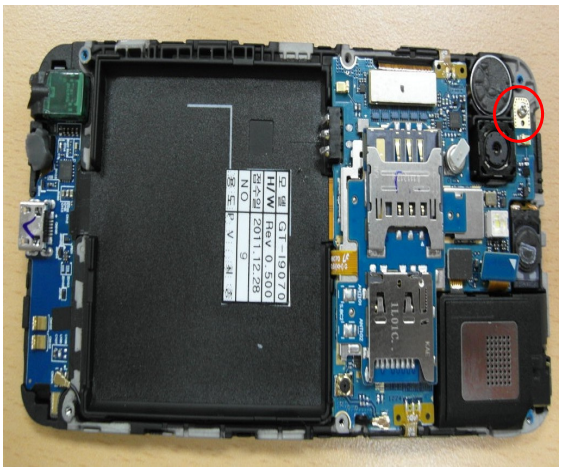
5 	6 
1) Attach the Volume Key and Power Key to the board	1) Attach the TSP Connector to the board. 2) Attach the RCV & Camera Module Connector to the board
7  	8 
1) Attach the Speaker module connector to the front. 2) Attach the Antenna Cable connector to the Board	1) Screw 1 points to the board.

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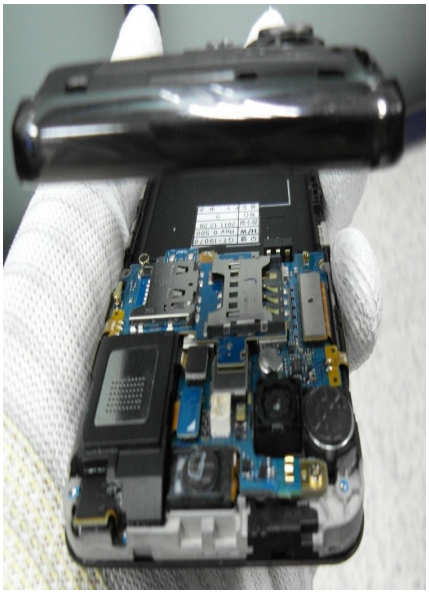
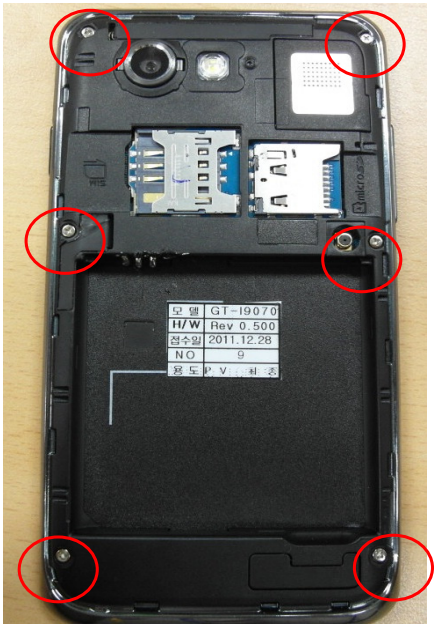
9	10
	
1) Place Rear on front.	1) Screw the 6 points the REAR.

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